



FIG. 1

200



	Example A (Tablet)		Example B (Tablet)		Example C (Capsule)	
	mg/tablet	% tab wt.	mg/tablet	% tab wt.	mg/tablet	% tab wt.
INTRA GRANULAR PART:						
Ibuprofen	300	44.78%	100	16.26%	150	34.88%
Hydrocodone Bitartrate	15	2.24%	5	0.81%	5	1.16%
Croscarmellose Sodium		0.00%	10	1.63%	10	2.33%
Pregelatinized Starch	30	4.48%		0.00%	10	2.33%
Microcrystalline Cellulose	80	11.94%	40	6.50%	100	23.26%
Lactose	120	17.91%	300	48.78%	100	23.26%
EXTRA GRANULAR EXCIPIENTS:						
Ibuprofen		0.00%	50	8.13%		0.00%
Hydrocodone Bitartrate		0.00%	5	0.81%		0.00%
Croscarmellose Sodium	10	1.49%		0.00%		0.00%
Pregelatinized Starch	45	6.72%	40	6.50%	43	10.00%
Microcrystalline Cellulose	66	9.85%	50	8.13%		0.00%
Lactose		0.00%		0.00%		0.00%
Stearic Acid		0.00%	15	2.44%	8	1.86%
Magnesium Stearate	4	0.60%		0.00%	4	0.93%
Total Dosage Weight (mg)	670	100.00%	615	100.00%	430	100.00%

FIG. 2